

SURGE ANTICIPATING VALVE

Model 735

Hydraulically operated off-line surge anticipating valve that immediately opens in response to the pressure drop associated with abrupt pump stoppage. The pre-opened valve dissipates the returning high pressure wave, eliminating the surge. The valve smoothly closes drip tight as quickly as the relief feature allows, thereby preventing closing surge. The valve also relieves excessive system pressure.

BERMAD 700 series valves are hydraulic, oblique pattern, globe valves with a raised seat assembly and double chamber unitized actuator, that can be disassembled from the body as a separate integral unit. The valves hydrodynamic body is designed for unobstructed flow path and provides excellent and highly effective modulation capacity for high differential pressure applications. The valves are available in the standard configuration or with an Independent Check Feature code "25". The 700 Valves operate under difficult operation conditions with minimal cavitation and noise. They meet size and dimensions requirements of various standards.



Features and Benefits

- Designed to - stand up to the toughest conditions
 - Excellent anti-cavitation properties
 - Wide flow range
 - High stability and accuracy
 - Drip tight sealing
- Double chamber design
 - Moderated valve reaction
 - Protected diaphragm
 - Optional operation in very low pressure
 - Moderated closing curve
- Flexible design - Easy addition of features
- Obstacle free flow pass
- V-Port Throttling Plug (Optional) - Very stable at low flow
- Compatible with various standards
- High quality materials
- In-line serviceable - Easy maintenance

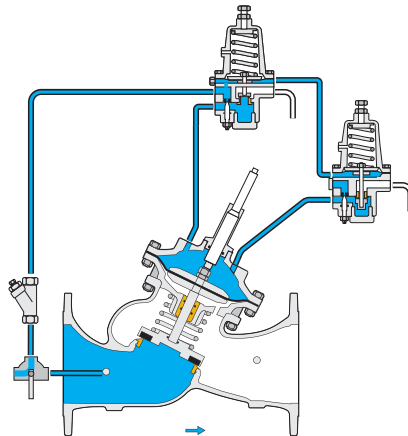
Major Additional Features

- Solenoid control – 735-55-M
 - Quick pressure relief valve – 73Q
 - Hydraulic/Electric override – 735-55-09-M
 - Independent Check Feature – 735-M-25
- See relevant BERMAD publication

Typical Installation



All images in this catalog are for illustration only



This drawing refers to 1½ – 14"; 40-350 mm sized valves only. For other sizes please refer to the Model's IOM.

Main Valve

Valve Patterns: "Y" (Globe)

Size Range: 1½-24"; 40-600 mm

Pressure Rating: 25 bar; 400 psi

End Connections: Flanged (all standard)

Plug Types: Flat disc, V-port, Cavitation cage

Temperature Rating: 60°C; 140°F for Cold water applications

Optional higher temperature: Available on request

Standard Materials:

Body & actuator: Ductile Iron

Bolts, nuts & studs: Stainless Steel

Internals: Stainless Steel, Tin Bronze & Coated Steel

Diaphragm: Fabric-reinforced synthetic rubber

Seals: Synthetic rubber

Coating: Dark blue Fusion bonded epoxy

Required Data For Surge Analysis: Pipe profile and characteristic, pumping station full details, valves and reservoirs.

Control System

Standard Materials:

Accessories: Stainless Steel, Bronze & Brass

Tubing: Stainless Steel or Copper

Fittings: Forged Stainless Steel or Brass

Pilot standard materials:

Body: Stainless Steel, Bronze or Brass

Elastomers: Synthetic Rubber

Internals and Spring: Stainless Steel

Pilot Options:

For more details check solenoid product page

Notes

- Full system data is required for surge analysis and optimal valve sizing.
- A flow stem enables limiting valve opening stroke, adjusting precisely the required flow through the valve.
- Recommended maximum flow velocity: 15 m/sec; 50 ft/sec.
- Minimum operating pressure: 0.7bar/10psi. For lower pressure requirements consult factory.

For detailed Engineering & Specification data, IOM and CAD Drawings, visit the Model Page on the [BERMAD](http://www.bermad.com) website.