



# LEVEL CONTROL VALVE

## with Non Modulating Vertical Float

#### Model: 450-66

The Model 450-66 Level Control Valve with Non Modulating Vertical Float is a hydraulically controlled, diaphragm actuated, double chambered control valve. The valve is hydraulically powered to fully open at pre-set reservoir low level, and to shut off at pre-set high level regardless of valve differential pressure.

- Reservoir filling
  - Low noise generation
  - Energy cost critical systems
  - Systems with poor water quality

## Features and Benefits

- Line pressure driven Independent operation
- Bi-Level hydraulic float control
  - On/off service
  - Low cavitation damage
  - Suitable for low quality water
  - Inherent reservoir refreshing
- Flexible design Easy addition of features
- Advanced globe or angle hydro-efficient design
  - Unobstructed flow path
  - Single moving part
  - Non-turbulent flow
  - High flow capacity
- Fully supported & balanced diaphragm
  - Low actuation pressure
  - Progressively restrains valve closing
  - Prevents diaphragm distortion
- External installation
  - Easy access to valve and float
  - Easy Level Setting
  - Less wear and tear
- In-line serviceable
  - Easy maintenance
  - Minimal down time

#### **Major Additional Features**

- Pressure sustaining 453-66
- Electric float backup 450-66-65
- Flow control 457-66-U
- Closing surge prevention 450-66-49

See relevant BERMAD publications.





### Operation

The Model 450-66-B is a float controlled valve equipped with a 4-Way, "last position", bi-level float pilot assembly. The float [1] slides along the rod [2]. When the float reaches either the adjustable high [3] or low [4] level stoppers, it either pulls the rod assembly down or pushes it up, switching the float pilot [5] position. When the float is between the adjustable stoppers, the main valve remains in its last position. At high level, the float pilot applies pressure to the control chamber [6], shutting off the main valve. At low level, the float applies vents the control chamber, opening the main valve. The 3-way Cock Valve [7] enables manual closing of the main Valve. For 8" (DN200) valves and larger, an accelerator [8] quickens valve response.



# Typical Applications

#### Infrastructure Reservoirs

Optimal design of reservoir systems requires specifying a level control valve that reduces pumping costs by minimizing the extra pumping pressure required to operate standard valves. Even at very low pressure, the Model 450-66 ensures maximum flow capacity, and secure closing. It should be included during the system design phase or with changing needs.



For detailed Engineering & Specification data, IOM and CAD Drawings, visit the Model Page on the BERMAD website.



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